

# High efficiency dust control

# Nordfab PARTICULATE SCRUBBERS

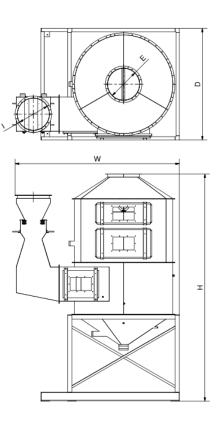
Nordfab Particulate Scrubbers

#### Description

The Nordfab range of particulate scrubbers is designed for the filtering of contaminated air.

#### **Operating Principle**

The polluted air first enters the scrubber through a  $90^{\circ}$  bend and is intercepted by an array of water droplets. The air is accelerated as it enters the scrubber by a venturi plate to increase the number of collisions with the water droplets. Water is recirculated from the water tank to the spray jets. Some of the particles drop out into the water tank below at this stage. The remainder of the combined air-water mixture travels through to the perforated baffle. The water that passes through here produces a dam of water which acts as another stage of filtration. Finally, the air-water mixture enters a mist eliminator to remove any moisture present in the air stream. Sludge forms in the collection tank below.





#### AIRFLOW BODY DIAMETER WIDTH W DEPTH D HEIGHT H INLET DIA I OUTLET DIA E MODEL $(m^3/h)$ (mm) (mm) (mm) (mm) (mm) (mm) PS 3000 3000 800 2315 3810 250 250 1110 PS 6000 6000 1100 2615 1410 4310 350 350 PS 12000 12000 1500 3015 1810 4810 500 500 24000 3815 2400 5310 750 750 PS 24000 2000 PS 36000 36000 2700 4215 3010 5310 900 900

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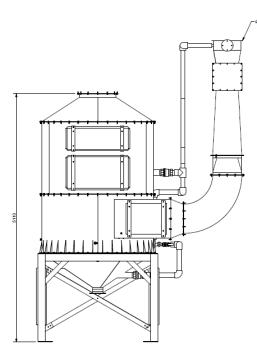
### Specifications

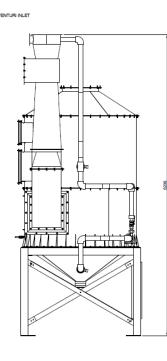


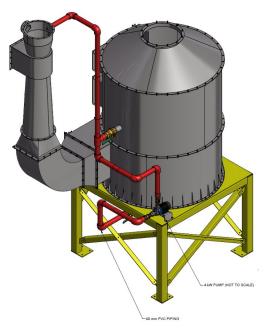
# High efficiency dust control

# Nordfab Particulate Scrubbers

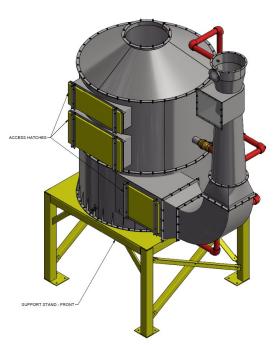
# Venturi Particulate Scrubber PS24000







Туре	Venturi particulate scrubber
Model	PS24000
Airflow capacity	Up to 24,000 m <sup>3</sup> /h
Pump	Centrifugal 2.2 kW 3 phase
Mist eliminator	Woven Stainless steel wire mesh
Sludge outlet	At bottom of hopper
Construction materials	Fully welded mild steel, sandblasted and painted
Water supply	Mains water pressure
Venturi	Adjustable throat
Pressure loss through scrubber at maximum efficiency	3 kPa



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### High efficiency dust control

# Nordfab Particulate Scrubbers

### Venturi Particulate Scrubber SV3600

#### Description

The Nordfab range of particulate scrubbers is designed for the filtering of contaminated air.

#### **Operating Principle**

The polluted air first enters the scrubber through a 90° bend and is intercepted by an array of water droplets. The air is accelerated as it enters the scrubber by a venturi plate to increase the number of collisions with the water droplets. Water is recirculated from the water tank to the spray jets. Some of the particles drop out into the water tank below at this stage. The remainder of the combined air-water mixture travels through to the perforated baffle. The water that passes through here produces a dam of water which acts as another stage of filtration. Finally, the air-water mixture enters a mist eliminator to remove any moisture present in the air stream. Sludge forms in the collection tank below.

#### Construction

Fully welded Stainless steel sheetmetal construction. The standard grade of Stainless steel used is 304.2B. Depending on the dust type, Stainless steel 316.2B is used for additional corrosion protection.

#### Applications

Food powders, Brick dust Metal grinding, Explosive dusts

Туре	Venturi particulate scrubber
Model	SV3600
Airflow capacity	1,000 L/s
Pump	Centrifugal 0.75 kW 3 phase
Mist eliminator	Woven Stainless steel wire mesh
Sludge collection drum	Plumbed directly to trade waste
Construction material – filter chamber	Laser cut and fully welded Stainless steel 304.2B
Construction material – support structure	Channel base Stainless steel 304.2B
Water supply	Mains water pressure
Venturi	Adjustable throat
Pressure loss through scrubber at maximum efficiency	3 kPa
Scrubber body dimensions	900 mm x 900 mm
Overall dimensions	1000 x 2000 x 3000 mm high



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# SCRUBBERS

High efficiency dust control

# Nordfab Particulate Scrubbers

### Venturi Particulate Scrubber WS1000

#### Description

The Nordfab range of particulate scrubbers is designed for the filtering of contaminated air.

#### **Operating Principle**

The polluted air first enters the scrubber through a 90° bend and is intercepted by an array of water droplets. The air is accelerated as it enters the scrubber by a venturi plate to increase the number of collisions with the water droplets. Water is recirculated from the water tank to the spray jets. Some of the particles drop out into the water tank below at this stage. The remainder of the combined air-water mixture travels through to the perforated baffle. The water that passes through here produces a dam of water which acts as another stage of filtration. Finally, the air-water mixture enters a mist eliminator to remove any moisture present in the air stream. Sludge forms in the collection tank below.

#### Construction

Fully welded Stainless steel sheet metal construction. The standard grade of Stainless steel used is 304.2B. Depending on the dust type, Stainless steel 316.2B is used for additional corrosion protection.

#### Applications

Food powders, Brick dust Metal grinding, Explosive dusts

Туре	Venturi particulate scrubber
Model	WS1000
Airflow capacity	1,000 m <sup>3</sup> /h
Pump	Centrifugal 0.55 kW 3 phase
Fan	3 kW 3 phase IP55
Mist eliminator	Woven stainless steel wire mesh
Sludge collection drum	Plumbed directly to trade waste
Construction material – filter chamber	Laser cut and fully welded Stainless steel 316.2B
Construction material – support structure	Channel base Stainless steel 316.2B
Water supply	Mains water pressure
Venturi	Adjustable throat
Pressure loss through scrubber at maximum efficiency	3 kPa
Scrubber body diameter	500 mm
Overall dimensions	2146 x 2000 x 3050 mm high



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