NORDFAB PTY PRODUCT CATALOGUE

All the ducting components you need for your dust collection / process ventilation system







We are pleased to announce the sale of the Ezi-Duct Pty Ltd business on 28 April 2022. From this date Ezi-Duct will trade as Nordfab Pty Ltd.

The purchase of the business will provide customers with an international operation that can provide your clean air needs.

Nordfab has thousands of happy customers with its equipment installed all over Australia and the world.

We are Australia's leading and largest organisation in the field of dust collection and fume extraction equipment.

We have branches and our own factories in Sydney, Melbourne and Brisbane producing the majority of our products.

Our products have been engineered & designed in Australia by a 100% Australian team with decades of industry experience.

They are designed to meet Australia's strict WHS and clean air/environmental regulations.

Contact us today for free advice on the best & most economical solution to your organisations requirements.

Visit us at www.nordfab.com or email Contact@nordfab.com.





WITH BRANCHES &
FACTORIES IN SYDNEY,
BRISBANE & MELBOURNE

WE DESIGN & BUILD THE BEST PERFORMING AND ENERGY EFFICIENT DUST COLLECTORS















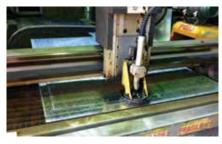






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The majority of our products are Australian made in one of our three Nordfab factories located in Melbourne, Sydney and Brisbane



Ezi-Duct has the finest range of Dust Collectors on the market

- Largest Range
- Best Quality/Performance filter medium
- Most Energy Efficient

- Robust Galvanised
 Steel Construction
- Australian Designed & Made



















eCONO RANGE OF DUST COLLECTORS

Ezi-Duct is very proud to supply and manufacture the eCono range of Dust Collectors. The eCono range of Dust Collector has been designed to be

the best "economically priced"

Dust Collector on the world.

The eCono (economical dust collector) has been engineered and designed in Australia by an Australian team with decades of industry experience. It's designed to meet Australia's strict WHS and clean air/environmental regulations.

All the eCono Dust Collector range although budget priced are a quality unit and packed with features.

They are fabricated from corrosion resistant and robust galvanized steel, fitted with the top quality filter bag medium. The unit's filter bags are snap lock, quick

fit/non leak filter bags manufactured from top quality 550g/m² polyester antistatic needle felt.

The filter bags are automatically cleaned with a vibration (shaker) system every time the unit is switched off. This ensures that every time the dust collector unit is turned on it is operating at maximum efficiency levels saving energy. The filters are tubular to allow easy dust release during the cleaning cycle reducing the risk of blockages. The automatic cleaning systems are controlled by a PLC fitted into a control panel supplied with the unit.

Dust Collection units without self cleaning filter bags lose up to 50% of the units suction or efficiency due to the filter bags being caked with fine dust.

It's common sense. If air can't get out due to blocked bags then air can't get in.

Econo 1500

A "Serious Dust Collector" Perfect for a small workshop

The eCono 1500 is a powerful yet reasonably priced dust collector with a vibration filter bag cleaning system. The eCono 1500 is a proper dust collector, not a hobby unit.

The eCono 1500 has 10 top quality 550g/m² polyester antistatic needle felt filter bags that are cleaned with a vibration cleaning system every time the dust collector is switched off. This ensures that the dust collector is working at maximum efficiency when the unit is turned on.

The dust collector is supplied standard with one 200L plastic collection bag or alternatively waste can be deposited directly into a 240L wheelie bin.

They are made from robust corrosion resistant galvanised steel and the fan is a powerful heavy duty, high efficiency "Industrial Quality" fan fitted with a WEG CE 3 phase electric motor.



Air: >1500 m³/h @ >2500 Pa

Fan: 1.5kW WEG CE motor high efficiency, industrial quality **Collection capacity**: 2 x 200L waste collection bag or

240L wheelie bin

Filter Bags: 15 x 550g/m² Polyester antistatic needle felt (152

diameter x 1000mm) **Cleaning System**: Vibration

Econo 4000

Air: >4000 m³/h @ >2500 Pa

Fan: 4.0kW WEG CE motor high efficiency, industrial quality **Collection capacity**: 2 x 200L waste collection bag or

240L Wheelie bin

Filter Bags: 15 x 550g/m² polyester antistatic needle felt

(152 diameter x 1000 mm) **Cleaning System**: Vibration

The eCono 4000 is a powerful yet budget price dust collector with a vibration filter bag cleaning system.

The eCono 4000 have 15 top quality 550g/m² polyester antistatic needle felt filter bags that are cleaned with a vibration cleaning system every time the dust collector is switched off.

This ensures that the dust collector is working at maximum efficiency when the unit is turned on.

The dust collector is supplied standard with 2 x 200L plastic collection bags or alternatively waste can be deposited directly into a 240L wheelie bin.

They are made from robust corrosion resistant galvanised steel and the fan is a powerful heavy duty, high efficiency, industrial quality fan fitted with a WEG CE 3 phase electric motor.

Perfect for a CNC machine or a small to medium workshop















eCONO RANGE OF DUST COLLECTORS

Econo 6000 C

Air: >6000 m³/h @ >2750 Pa

Fan: 7.5kW WEG CE motor high efficiency, industrial quality **Collection capacity**: 2 x 200L waste collection bag or 240L

wheelie bin

Filter Bags: 25 x 550g/m² polyester antistatic needle felt.

Cleaning System: Vibration





The eCono 6000C is a powerful yet budget price dust collector with a cyclonic and vibration filter bag cleaning system.

The eCono 6000C Cyclonic design separates the dust particles from the airstream and directs them into the waste bags or bin. It also has twenty top quality 550g/m² polyester antistatic needle felt filter bags that are cleaned with a vibration cleaning system every time the dust collector is switched off. This ensures that the dust collector is working at maximum efficiency when the unit is turned on.

The dust collector is supplied standard with 2 x 200L plastic collection bags or alternatively waste can be deposited directly into a 240L wheelie bin.

They are made from robust corrosion resistant galvanised steel and the fan is a powerful heavy duty, high efficiency industrial quality fan fitted with a WEG CE 3 phase electric motor.







Perfect for 2 X CNC machine or a medium workshop

Econo 6000

Air: >6000 m3/h @ >2750 Pa

Fan: 7.5kW WEG CE motor high efficiency, industrial quality **Collection capacity**: 4 x 200L waste collection bag or

240L wheelie bin

Filter Bags: 25 x 550g/m² polyester antistatic needle felt.

Cleaning System: Vibration



Perfect for 2 X CNC machine or a medium workshop



Econo 8000

Air: >8000 m³/h @ >2500 Pa

Fan: 11.0kW WEG CE motor high efficiency, industrial quality **Collection capacity**: 4 x 200L waste collection bag or 240L

wheelie bin

Filter Bags: 25 x 550g/m² Polyester antistatic needle felt.

Cleaning System: Vibration





The eCono 6000 and eCono 8000 are more powerful dust collection units yet still come at a budget price. Both units have more filter area and waste collection capacity and both come with a vibration filter bag cleaning system.

The eCono 6000 & 8000 have twenty five top quality 550g/m² polyester antistatic needle felt filter bags that are cleaned with a vibration cleaning system every time the Dust Collector is switched off. This ensures that the Dust Collector is working at maximum efficiency when the unit is turned on.

The Dust collector is supplied standard with $4 \times 200L$ plastic collection bags or alternatively waste can be deposited directly into a 240L wheelie bin.

The extra waste collection capacity is great if your workshop generates more waste.

The eCono 8000 has an even more powerful 11kW fan that's perfect if there is a longer duct run or more machines to connect.

They are made from robust corrosion resistant galvanised steel and the fan is a powerful heavy duty, high efficiency industrial quality fan fitted with a WEG CE 3 phase electric motor.

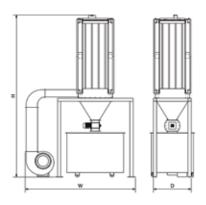
Econo 6000/8000 HRV (Hopper, Rotary Valve)

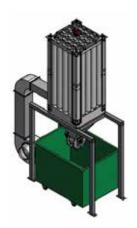
The eCono HRV series are eCono dust collection units supplied on a steel stand and dust is automatically deposited into a 3m³ waste bin.

Its supplied with a hopper and rotary valve, so all the waste is directly deposited into a 3m³ waste bin. A huge bonus is the Dust Collector waste bin can be changed/emptied while the unit is still running. This eliminates the need to stop production that equates to large savings in labour costs.

Perfect for medium sized workshops with one or two CNC, edgebander or panel saw.

They are made from robust corrosion resistant galvanised steel and the fan is a powerful heavy duty, high efficiency industrial quality fan fitted with a WEG CE 3 phase electric motor









The extra waste collection capacity is great if your workshop generates more waste.





eCONO 15000 SHRV

Perfect for Schools, Tafe Colleges and Men's Sheds





Rotary Valve and bin cover (supplied)

Perfect if your factory generates more waste

The Australian designed and manufactured Ezi-Duct eCono 15000 SHRV is the perfect dust collector for workshops with medium size dust loads such as kitchen manufacturers, joinery workshops, staircase manufacturers, furniture manufacturers etc. The eCono 15000 is feature packed and is the most energy efficient unit on the market.

High Performance

Unmatched performance for energy consumed from our modern high efficiency fan, producing powerful suction of 15000m3/h @ 2800 Pa.

High Efficiency Fan

High efficiency, industrial quality centrifugal fan that produces a *greater air volume at a greater pressure for less energy.*

This is due to the innovative, state of the art design. Fitted with a 18.5kW WEG CE quality motor. The fan noise levels are below work cover regulations for workers without hearing protection.

Energy Saving Features

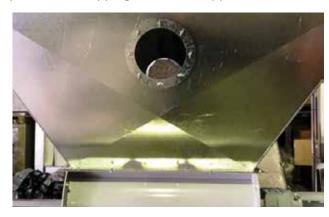
Ezi-Duct supplies the latest generation *Variable Speed Drives* together with a *pressure transducer* that will sense changes in the airflow required in the main duct and automatically decreases the fan power when machines connected to the system are not being used.

Filters

50 x Top Quality 550 GSM Anti Static needle felt, snap lock, leak proof Filter Bags. Others companies use lower quality filters of 400 GSM or less.

Rotary Valve

The rotary valve directly deposits waste into a 3m3 waste bin. This allows the waste bin to be emptied without the dust collector being shut down and production stopping (Bin cover supplied for free)



Removalbe Inspection window built into the hopper

eCOMPACT RANGE OF DUST COLLECTORS

The eCompact (Compact Dust Collector) are a series of compact, yet powerful and versatile dust collectors that can easily be dissasembled to fit into small plant rooms or be located outdoors. The eCompact Dust Collectors have been engineered and designed in Australia by an Australian team with decades of industry experience. They are designed to meet Australia's strict WHS and clean air/environmental regulations.

They are very popular dust collector and are commonly used in high schools and TAFE colleges in the woodworking rooms for the saw dust collection systems.

All the eCompact range are fitted with top quality filter bag medium that are automatically cleaned with a vibration (shaker) system every time the unit is switched off. No compressed air to the units is required. This ensures that whenever the dust collector unit is turned on its operating at maximum efficiency saving energy. The automatic cleaning system is controlled by a PLC in the control panel supplied with the unit. The filters are tubular to allow easy dust release during the cleaning cycle reducing the risk of blockages. The units filter bags are snap lock, quick fit/no leakage filter bags manufactured from top quality 550g/m² polyester antistatic needle felt.

Waste is deposited either into one or two steel collection bins or one or two plastic wheelie bins (more popular now with WHS lifting restrictions).

All eCompact dust collectors are fitted with a high efficiency fan that produces 40% - 50% more suction for same energy usage.

eCompact dust collector units work under negative pressure so no dirty air (wood chips or blocks) passes through the high efficiency, industrial quality fan fitted with a WEG 3 phase electric CE motor.

The units are quiet to operate with the high efficiency fan enclosed in acoustic material in the top of the unit. To help prevent corrosion eCompacts are built from heavy duty galvanized steel and powder coated afterwards. They are carried ex stock by Ezi-Duct ready for immediate deliver. Three models of the eCompact Dust Collector are available.

eCompact 3000

Air: >3000 m³/h @ >3000Pa

Fan: 5.5kW WEG CE motor high efficiency,

industrial quality

Collection capacity: 1 x 90L waste collection

bag or 240L wheelie bin

Filters: 15 x 550g/m² polyester antistatic

needle felt.

Cleaning System: Vibration Dimensions (Wheelie bin):

1150 x 80 x3400mm

Dimensions (Steel collection bin):

1150 x 800 x 2750mm





eCompact 6000

Air: >3000 m³/h @ >3000Pa Fan: 7.5kW WEG CE motor high efficiency, industrial quality Collection capacity: 2 x 90L waste collection bag or 240L wheelie bin Filters: 15 x 550g/m² polyester

antistatic needle felt.

Cleaning System: Vibration

Dimensions (Wheelie bin):

1580 x 970 x 3400mm

Dimensions (Steel collection bin):

1580 x 970 x 2750mm









eCompact 12000

eCompact 12000

Air: >9000 m³/h @ >3000Pa Fan: 15.0kW WEG CE motor high efficiency, industrial quality Collection capacity: 2 x 90L waste collection bag or 240L wheelie bin

wileelle bill

Filters: 15 x 550g/m² Polyester antistatic needle felt.

Cleaning System: Vibration Dimensions (Wheelie bin):

2325 x 1470 x 3742mm

Dimensions (Steel collection bin): 2250 x 1370 x 3150mm

MDC RANGE OF DUST COLLECTORS

Ezi-Duct is very proud to supply & manufacture the MDC range of Dust Collectors (Modular Dust Collector). The MDC Dust Collector has been designed to be the **Best Dust Collection System on the world market.**

The MDC has been engineered in Australia by Polex Environmental Engineering using a 100% Australian design team with decades of industry experience. It's designed to meet Australia's strict WHS and clean air/environmental regulations.

All the MDC range are fitted with top quality filter bag medium or filter cartridges, that are automatically cleaned with either a vibration (shaker) system or a compressed air reverse pulse system. This ensures that the dust collection units are operating at maximum efficiency, saving energy costs. The automatic cleaning systems are controlled by a PLC fitted into a control panel supplied with the unit.

The MDC dust collectors are fitted with Rotary Valves (air lock valves) than enable customers to empty or change the units waste bin or bins without turning the unit off & shutting the dust collection system down. This enables the factory to continue running saving you labour and downtime costs.

The Modular Dust Collectors are available in three configurations to cover all applications.

- MDC S are dust collectors with filter bags automatically cleaned by vibration/shaker system whenever the unit is turned off
- MDC P are dust collectors with filter bags automatically cleaned continuously by compressed air/reverse pulse system.
- MDC PC are dust collectors with filter cartridges automatically cleaned continuously by compressed air/reverse pulse system.

The MDC models offer a capacity range from 4000m³/h to over 100,000m³/h.

Other options also include:

- Stainless Steel models
- Custom painted models
- Explosion proof models for hazardous areas

Other great MDC features include:

- Heavy duty construction made from corrosion resistant galvanized steel.
- High efficiency industrial quality fan offering 40% -50% more suction for same energy use.
- WEG CE motor used on fan
- Outperforms (provides more suction) than other dust collectors with the same size motor .
- All MDC dust collection units work under negative pressure so no waste passes through the fan ie: wood chips and blocks or other solid items that cause damage to fans impeller.
- The modular design of the MDC Dust Collector enables additional modules to be added to increase the dust collectors filter area capacity.
- Quiet to operate (meets most council noise regulations).



A VSD or variable speed drive

A VSD or variable speed drive can also be fitted into the control panel supplied with every MDC model dust collector unit. The VSD is controlled by a pressure transducer fitted in the systems ducting that signals the VSD to automatically lower the power consumption of the fan when machines connected to the dust collection system are shut off. This helps ensure MDC dust collection units are very energy efficient.





MDC S RANGE OF DUST COLLECTORS

The MDC S (or Shaker) range of Dust Collectors are a fantastic range for most factories with normal dust loads and medium ducting runs.

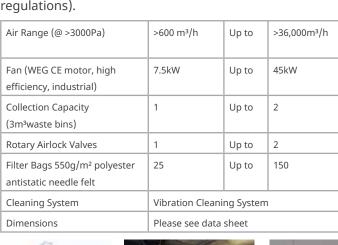
The Dust Collectors many, top quality filter bags, are automatically cleaned every time the dust collector is turned off. This ensures the dust collector is running at maximum efficiency every time the unit is turned on.

The MDC S dust collectors are fitted with Rotary Valves (air lock valves) that feed waste directly into a 3m³ bin. This great feature enables customers to empty or change the units waste bin or bins without turning the unit off and shutting the dust collection system down. This enables the factory to continue running saving labour and down time costs.

Other great MDC features include

- Heavy duty construction made from corrosion resistant galvanised steel.
- High efficiency industrial quality fan 40% 50% more suction for same energy usage
- WEG CE motor used on fan
- Outperforms (provides more suction) than other dust collectors with the same size motor
- All MDC dust collection units work under negative pressure so no waste passes through the fan ie: wood chips and blocks or other solid items may cause damage to fans impeller.
- The Modular design of the MDC Dust Collector enables additional modules to be added to increase the dust collectors filter area capacity.
- Quiet to operate (meets most council noise regulations).

Air Range (@ >3000Pa)	>600 m³/h	Up to	>36,000m³/h			
Fan (WEG CE motor, high efficiency, industrial)	7.5kW	Up to	45kW			
Collection Capacity (3m³waste bins)	1	Up to	2			
Rotary Airlock Valves	1	Up to	2			
Filter Bags 550g/m² polyester antistatic needle felt	25	Up to	150			
Cleaning System	Vibration Cleaning System					
Dimensions	Please see data sheet					

















MDC P RANGE OF DUST COLLECTORS

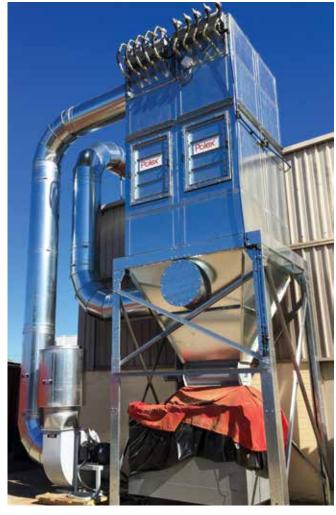
It's the best performing and most energy efficient Dust Collector on the market

The MDC P (or Pulse) range of Dust Collectors are the top performing and most energy efficient range for factories with normal to high dust loads and medium to long ducting runs. The Dust Collectors many top quality filter bags are continuously and automatically cleaned while the unit is operating using a pulse of compressed air. The ensures the dust collector is running at maximum efficiency at all times. The MDC P Dust Collectors are fitted with Rotary Valves (air lock valves) that feed waste directly into a 3m³ bin. This great feature enables customers to empty or change the units waste bin or bins without turning the unit off and shutting the dust collection system down. This enables the factory to continue running saving labour and down time costs.

Other great MDC features include

- Heavy duty construction made from corrosion resistant galvanised steel.
- High efficiency industrial quality fan 40% 50% more suction for same energy usage
- WEG CE motor used on fan
- Outperforms (provides more suction) than other dust collectors with the same size motor.
- All MDC dust collection units work under negative pressure so no waste passes through the fan ie: wood chips and blocks or other solid items that cause damage to the fans impeller.
- The Modular design of the MDC Dust Collector enables additional modules to be added to increase the dust collectors filter area capacity.
- Quiet to operate (meets most council noise regulations)

Air Range (@ >3000Pa)	>600 m³/h	Up to	>100,000m³/h			
Fan (WEG CE motor, high efficiency, industrial)	7.5kW	Up to	150kW			
Collection Capacity (3m³waste bins)	1	Up to	4			
Rotary Airlock Valves	1	Up to	4			
Filter Bags 550g/m² polyester antistatic needle felt	25	Up to	600			
Cleaning System	Fully Automated Reverse Pulse					
Dimensions	Please see data sheet					















It's the best performing and most energy efficient Dust Collector on the market

MDC PC (Pulse Cartridge) Range of dust collectors are a top performing, energy efficient range of dust collectors which automatically and continuously self cleans its filter cartridges with a reverse pulse action. The MDC PC is available with airflow from 4,000 to 256,000m³/h, however our MDC can be customised to handle larger volume.

The MDC PC dust collector is supplied standard with 80L bin/s with the option available to customise it to use wheelie or 3m³ bins. Rotary valves are also available for this model depending on the size and application.

Other great MDC features include:

- Heavy duty construction made from corrosion resistant galvanised steel.
- High efficiency industrial quality fan 40% - 50% more suction for same energy usage
- WEG CE motor used on fan
- Outperforms (provides more suction) than other dust collectors with the same size motor.
- All MDC dust collection units work under negative pressure so no waste passes through the fan ie: wood chips & blocks or other solid items may cause damage to fans impeller.
- The Modular design of the MDC Dust Collector enables additional modules to be added to increase the dust collectors filter area capacity.
- Quiet to operate (meets most council noise regulations)

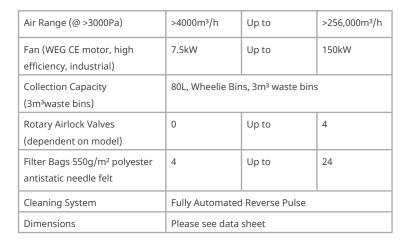














ELECTROSTATIC PRECIPITATOR (ESP)

The electrostatic precipitator (ESP) is a filtration device that removes fine particles, like dust and smoke, from flowing gas using the force of an induced electrostatic charge minimally impending the flow of gasses through the unit.

They are perfect for applications such as oily smoke and kitchen exhaust filtering.

In contrast to using a wet scrubber which apply energy directly to the flowing fluid medium, an ESP applies energy only to the particulate matter being collected and is very efficient in its consumption of energy (in the form of electricity.)

ESP's are supplied in modules and can be installed in groups for larger applications.







Features

- The smart control unit makes it possible to automatically wash ESP modules at regular intervals. This effectively eliminates the difficulties and inconvenience of cleaning the ceiling installed module/s manually.
- Timed programming for each section of washing is available, so that a custom washing procedure can be made, taking into account the customer needs.
- The PWM power supply module makes the product more steady, safe and efficient.
- A better clean is provided with the cleaning solution tank and pump valve system with warm water.
- The smart control system can be programmed in a 24hour/7day cycle.
- The high performance washing nozzles used with the spray cleaning solution effectively removes grease during the cleaning cycle.

Single Pass

Model	Airflow (m³/h)	Dimensions L x W x H (mm)	Flange size W x H (mm)	Efficiency (%)	Pressure drop (Pa)	Power (W)	Weight (kg)
ESP-S 3500	3000 - 3500	640x765x690	485x530	95	<60	120 (200)	60
ESP-S 7000	6000 - 7000	640x1300x690	1020x530	95	<60	220 (520)	94
ESP-S 10500	9000 - 10500	640x1836x690	1560x530	95	<60	320 (920)	122
ESP-S 14000	12000 - 14000	640x1300x1380	1020x1220	95	<60	440 (1040)	188
ESP-S 21000	18000 - 21000	640x1835x1380	1560x1220	95	<60	640 (1840)	244
ESP-S 31500	27000 - 31500	640x1835x2070	1560x1950	95	<60	960 (2760)	366

Double Pass

Model	Airflow (m³/h)	Dimensions L x W x H (mm)	Flange size Efficiency W x H (mm) (%)		Pressure drop (Pa)	Power (W)	Weight (kg)
ESP-D 3500	3000 - 3500	1060x765x690	485x530	99	<60	240 (320)	120
ESP-D 7000	6000 - 7000	1060x1300x690	1020x530	99	<60	440 (740)	188
ESP-D 10500	9000 - 10500	1060x1836x690	1560x530	99	<60	640 (1240)	244
ESP-D 14000	12000 - 14000	1060x1300x1380	1020x1220	99	<60	880 (1480)	376
ESP-D 21000	18000 - 21000	1060x1835x1380	1560x1220	99	<60	1280 (2480)	488
ESP-D 31500	27000 - 31500	1060x1835x2070	1560x1950	99	<60	1920 (3720)	732

Dry Spray Booths

The range of Dry Spray booths is constructed from bolt-together sheet metal panels. Dry paper filter media is fitted into the filter wall. The media is suitable to filter many paint and adhesive products. All the spray booths are supplied complete with axial extraction fan(s).





Model	Height	Internal Width (mm)	External Width (mm)	Internal Height (mm)	Working Depth (mm)	Overall Depth (mm)	Airflow (L/s)	Fan Qty						
CDD 2/	2.25	2000	2400	2250	4050	2400	2250	4						
SBD 2/	2.85	2000	2100	2850	1050	2100	2850	1						
CDD 3/	2.25	2000	2100	2250	1050	2100	3375	1						
SBD 3/	2.85	3000	3100	2850	1050	2100	4275	1						
CDD 4/	2.25	4000	4000	4000	4000	4000	4000	4000	4100	2250	1050	2100	4500	1
SBD 4/	2.85	4000	4100	2850	1050	2100	5700	1						
CDD F/	2.25	F000	F100	2250	1050	2100	5625	1						
SBD 5/	2.85	5000	5100	2850	1050	2100	7125	1						
CDD 61	2.25	6000	6100	2250	1050	2100	6750	2						
SBD 6/	2.85	6000	6100	2850	1050	2100	8550							

Wet Spray Booths

The range of Wet Spray booths is constructed from bolt-together sheet metal panels. Filtration is achieved by a recirculating water wall. The wet type system is suitable to filter many paint and adhesive products. Spray booths are supplied complete with axial extraction fan(s).





Model	SBW30	SBW45	SBW60
Water Curtain Width	3000mm	4500mm	6000mm
Max Fan Capacity	2 x 16000m3/h	3 x 16000m3/h	3 x18000m3/h
Fan Motor	2 x 1.5kW	3 x 1.5kW	3 x 2.2kW
Overall Dimensions (W x H x D)	3300 x 2550 x 2200mm	4800 x 2550 x 2200mm	6300 x 2550 x 2200mm
Weight	1200kg	1700kg	2200kg

WET SCRUBBERS

Ezi-Duct supply the Polex range of particulate scrubbers. Scrubbers are designed for the filtering of contaminated air, fumes, smoke and fine dust.

The polluted air first enters the scrubber through a 90° bend and is intercepted by an array of water droplets.

The air is accelerated as it enters the scrubber by a venturi plate to increase the number of collisions with the water droplets. Water is recirculated from the water tank to the spray jets.

The remainder of the combined air-water mixture travels through to the perforated baffle. The water that passes through here produces a dam of water which acts as another stage of filtration.

Finally, the air-water mixture enters a mist eliminator to remove any moisture present in the air stream. Sludge forms in the collection tank below. Scrubbers are constructed out of fully welded stainless steel sheetmetal.







High VAC Sytems

The High Vacuum Reverse-Pulse Bag Filter series is a robust and efficient range of dust collectors with high negative pressure. These systems are ideally suited to high vacuum continuous operation such as pneumatic conveying systems and industrial centrally ducted vacuum systems. The units are available in stainless steel for food, pharmaceutical and laboratory applications.



Polluted air enters through the hopper and is directed through the array of tubular filters. Tubular filters permit reliable dust release. Larger particles drop out into the hopper while lighter and finer particles continue to the array of filters. The cleaned air is then discharged to atmosphere or through discharge ductwork. The HVAC units filters are cleaned with a reserve pulse of compressed air. Compressed air is ejected through a series of solenoid valves which travel through each row of filters. The air causes the dust to fall off the filters and collect in the bin below.

ROTARY VALVES

Rotary Valve are used as an airlock feeder valve at the bottom of pressurised vessels (both negative and positive) such as dust collectors, cyclones and hoppers.

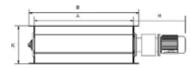
Rotary valves are used for wood dust and shavings, paper, animal feed and cereals, plastics and many other free flowing products

They are fabricated in 3mm black plate and painted and have a rotational speed of 20 rpm. Rotary Valves have six blades with rubber tips and have a bearing at one end and a gear box motor mounted directly on the other end.

Rotary Valve Output @ 50%

R.V.250	20m³/hr
R.V.500	40m³/hr
R.V.925	60m³/hr
R.V.5000	90m³/hr



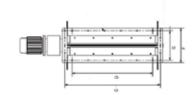




The approximate capacity of a rotary valve is calculated

at 50% full when used under dust collectors, cyclones etc. When used as a rotary feeder under hoppers, the rate

can be increased to 80 - 90% of total capacity.



Rotary Valves	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm	J mm	K mm
R.V.250	250	350	300	2 x 150	11Ø	300	2 x 150	460	490	350
R.V.500	500	350	300	1x200(+)2x175	11Ø	300	2 x 150	460	490	350
R.V.925	925	1025	975	5 x 165	11Ø	300	4 x 75	460	490	350
R.V.5000	500	590	560	4×140	11Ø	560	4 x 140	460	860	600

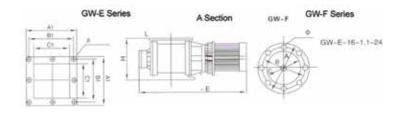
Cast Iron Valve

The Ezi-Duct Cast Iron Rotary Valve has internally machined surfaces that permit free movement of the impeller whilst maintaining an airtight seal.

Product is fed through the square inlet opening and is moved through an airlock by a rotating impeller, and discharged on the opposite side.

Constructed by cast iron with machined internal surface.



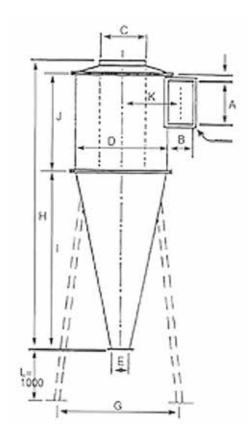


Model	Volume per round	Motor power	Valve speed	Working temp									
Wiodei	(L/round)	(kW)	(rpm)) (°Cj	А	В	С	A1	B1	C1	н	E	Flange hole diameter
RV2	2	0.55	24	<300	240	200	150	240 x 240	200	150 x 150	240	~680	9
RV4	4	0.55	24	<300	280	240	180	280 x 280	230	180 x 180	280	720	11
RV6	6	0.75	24	<300	300	260	200	300 x 300	250	200 x 200	300	~740	11
RV8	8	0.75	24	<300	320	280	220	320 x 320	270	220 x 220	320	~760	11
RV10	10	1.1	24	<300	340	300	240	340 x 340	290	240 x 240	340	~800	11
RV12	12	1.1	24	<300	360	320	260	360 x 360	310	260 x 260	360	~820	13

CYCLONES

Ezi-Duct manufactures a large range of Cyclones. Cyclones are fabricated to customers requirements or Ezi-Duct has several designs that customers are welcome to order.

Cyclones are manufactured from galvanised steel or in stainless or mild steel on request.











Cyclone Type C.V	A mm	B mm	C mm	D mm	E mm	F m³/Hr	G mm	H mm	I mm	J mm	K mm	S mm
CV400	285	125	250	400	200	1600	1100	1790	1020	710	400	1.6
CV500	350	160	250	500	200	2500	1200	1790	1020	710	400	1.6
CV700	445	200	400	700	300	5000	1400	2500	1405	995	419	1.6
CV1000	560	300	550	1000	400	8000	1700	3725	2050	1500	615	1.6
CV1300	750	400	700	1300	450	15000	2000	5090	2820	2000	780	2
CV1600	1100	500	800	1600	550	25000	2300	5420	3150	2000	1050	3
CV1800	1500	500	1000	1800	650	35000	2500	6250	3450	2500	1150	3

Features and Benefits of Ezi-Duct Modular Ducting

Ezi-Duct ducting provides the best air flow of any duct on the market and is the natural choice for dust collection and pneumatic conveying systems as it has a smooth bore tube with pressed 90° bends.

- Companies can cut costs considerably as Ezi-Duct modular ducting is so simple, quick and easy to install.
- Many of Ezi-Ducts customers do the installation in-house, without the need for outside contractors.
- Dust collection and pneumatic conveying systems can frequently block up so the advangates for using Ezi-Duct Modular Ducting product is long term. As Ezi-Duct ducting simply clamps together, the customer can easily pull the system apart for cleaning if blockage occurs.
- If a company relocates premises, changes it's machinery or expands, the ductwork can be disassembled and re-use again and again in different layouts.
- Many of Ezi-Duct's product range is available ex-stock for immediately delivery.



Straight Duct



Bends





Fittings











Silencers



Diverter Valve



Telescopic Duct



Dampers

Weather Cowls



Inspection Door







Other Products



End Cap and End Disk **Hanging Brackets**

STRAIGHT DUCTING

Ezi-Duct Straight Ducting has the smoothest bore of any ducting available on the Australian market. Ezi-Ducts smooth bore ensures the best airflow that increases your systems efficiency reducing energy costs

The Smooth bore also reduces any likelihood of a blockage.

Ezi-Duct is very quick to install and can be pulled apart, moved and reused.

Its available in easy to handle and transport lengths of 500mm, 1000mm and 2000mm (1500mm for 500mm diameter and above). Its manufactured in Australia in all of our three factories in Melbourne, Sydney and Brisbane.





Diameter	500mm LONG	1000mm LONG	2000mm LONG
80	Y	Y	Y
100	Y	Y	Y
120	Available upon request		
125	Y	Y	Y
140	Y	Y	Y
150	Y	Y	Υ
160	Y	Y	Υ
180	Y	Y	Υ
200	Y	Y	Υ
220	Available upon request		
225	Y	Y	Υ
250	Υ	Y	Υ
275	Y	Y	Υ
300	Υ	Y	Υ
350	Y	Y	Υ
400	Y	Y	Υ
450	Y	Y	Υ
500	Y	Y	*
550	Y	Y	*
600	Y	Y	*
650	Available upon request		
700	Available upon request		
750 & Above	Available upon request		





Ezi-Duct manufactures a large and varied range of bends in galvanised, mild and stainless steels. We carry ex-stock galvanised bends in angles of 90° 60°, 45°, 30°, 15°, 7.5°. To provide the best airflow Ezi-Duct Standard Bends are 1.5m in diameter. C.L.R°. of smooth pressed construction from 80mm to 400mm diameter. From 350mm to 450mm are 7 section lobster back "Gore lock" construction of 1.5D C.L.R. Ezi-Duct can manufacture custom bends in any radius required upon request in all our 3 Factories/ Branches in Melbourne, Sydney and Brisbane















FITTINGS

All Ezi-Duct fittings are designed and manufactured using the latest computer controlled design and cutting equipment. This ensures that all our fittings are extremely accurate and of the highest quality.

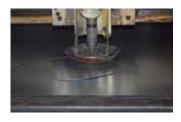
Standard Fittings are manufactured from a minimum of 0.8mm galvanised steel.

All fittings come standard with Ezi-Duct ends for quick assembly using Ezi-Duct clamps.

On all Branch Pieces, Y Pieces and Manifolds the take off angle comes standard @ 45° for optimal airflow.

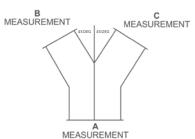
Ezi-Duct can manufacture fittings in galvanised, mild or stainless steel and in whatever material thickness is required. When ordering a fitting please quote the A, B & C measurements and lengths. (If required)





Y Pieces





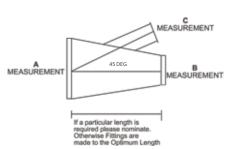
Square to Round transitions





Branch Pieces





Manifolds

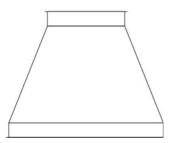


Double Branch pieces



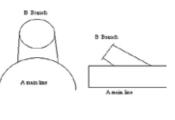
Reducing Cone





Duct Entry





DAMPERS

Ezi-Duct manufactures a large range of Dampers to suit every applications.

They are supplied in galvanised, mild or stainless steel and many are AVAILABLE EX-STOCK

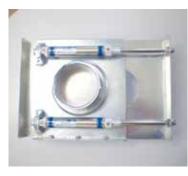
Dampers can be fitted with pneumatic or electric actuators for automatic operation.

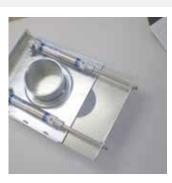
All Dampers come standard with Ezi-Duct ends for quick assembly using Ezi-Duct Clamps.

Air Vent



Pneumatic Slide Damper





Slide Damper Electric



Sealed Slide Damper





Butterfly Damper



Overhead Damper



Rose End



DUCTING CLAMPS, HOSE CLAMPS & HANGERS

Ezi-Duct has a range of ducting clamps that make installing a ducting system EZI. Ezi-Duct's ducting clamps cut down installation time by 50% on conventional ducting systems. If a blockage occur or you change your ducting layout or move to another building you can simply pull your ducting apart and reuse it again. We also provide several options for hanging your ducting systems with Hanging Brackets, Broker Rod or Wire and Clutches. All is carried ex-stock in our three branches.

Lever Clamp





Designed for ultra quick installation and removal. Lever clamps has adjustable tension and high quality rubber insert. Also available with an adjustable latch.

Slim Clamp





The slim clamps comes in two $\frac{1}{2}$ sections, joined together with 2 bolts.

Wide Clamp





Our best selling clamps. The wide clamps comes in a single robust 50mm wide strap with a swage down the centre, secured with a single bolt.

Flexible Hose Clamp





Our hose clamps are made from high quality stainless steel for strength and ease of installation. They can be pulled down and reused.

Hanging Brackets Clevis





Clevis are used when using brooker rod to hang the duct. Wall mounts to suit hanging brackets.

Wire and clutches are a simple and economical way to hang your ducting system.



Ezi-Duct manufactures it's ducting in Australia from Australian steel and supplies a huge range of ducting and ducting clamps in galvanised stainless steel and mild steel. Ezi-Duct has decades of industry experience as well as involvement in Apprenticeships Incentives Program to help train workers with valuable skills.

Floor Sweeps



Floor Sweeps make cleaning your workshop an easy task. Simply lift the door then sweep the dust into the floor sweep.

They are available in diameters of 90mm to 200mm. Other styles can be manufactured on request.

Lathe Hood Kits



Perfect for wood lathes.

Ezi-Duct Lathe Hood Kits are adjustable from side to side, up and down from front to back.

The oval shape hood can be turned 90° when working on bowls or can be removed all together.

They come in two standard sizes for long and short bed lathes.

Weld Ends



Weld Ends are 50mm long section of Duct with an Ezi-Duct end one end and a raw edge the other end. They are manufactured from 2mm Steel and are useful for machine connections at the start or end of a ducting run. They are available in all diameters.

Inspection Doors



Inspection Doors are supplied in kit form for on site installtion or can be fitted by us in any section of duct you request.

Telescopic Ducts



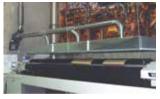
Telescopic Ducts are adjustable lengths of duct that eliminate the need for cutting when installing your ducting system. They enable you to vary the length of duct from 50mm to 400mm.

Specialty Hoods

Ezi-Duct can manufacture hoods for any application in any size or material required by our customers.







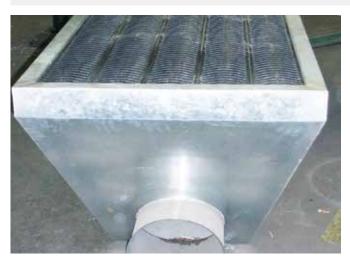
Silencers





To reduce noise levels, Ezi-Duct manufactures a large range of duct silencers. They are available in all diameters and come in standard length of 1000mm. Delivered standard with Ezi-Duct Ends for quick installation with Ezi-Duct Clamps. Ezi-Duct also manufactures silencers in stainless steel, heavy gauge material, square or rectangular sizes and acoustic enclosures.

Suction Bench



Suction Benches are an ideal way to reduce airborne dust in sanding and grinding application. Ezi-Duct manufactures a range of Suction Benches in various styles and sizes to suit your application.

Discharge Weather Cowls, Stacks & Jet caps

Ezi-Duct manufactures a large range of Weather Cowls, Vertical Discharge Stacks and Jet caps. Weather Cowls can be manufactured in stainless steel, heavy gauge material or in square or rectangular configurations.



Stacks with Axial flow fans & weather cowls flap type



Vertical Discharge Stacks



Jet cap



Weather Cowl Flap Type



Weather Hat

Diverter Valves

Diverter valves are designed to change the direction of air flow when conveying materials pneumatically. They are available in all diameters in Branch or "Y" configurations and the take off angle can be varied to suit your application. (Standard is 30°)

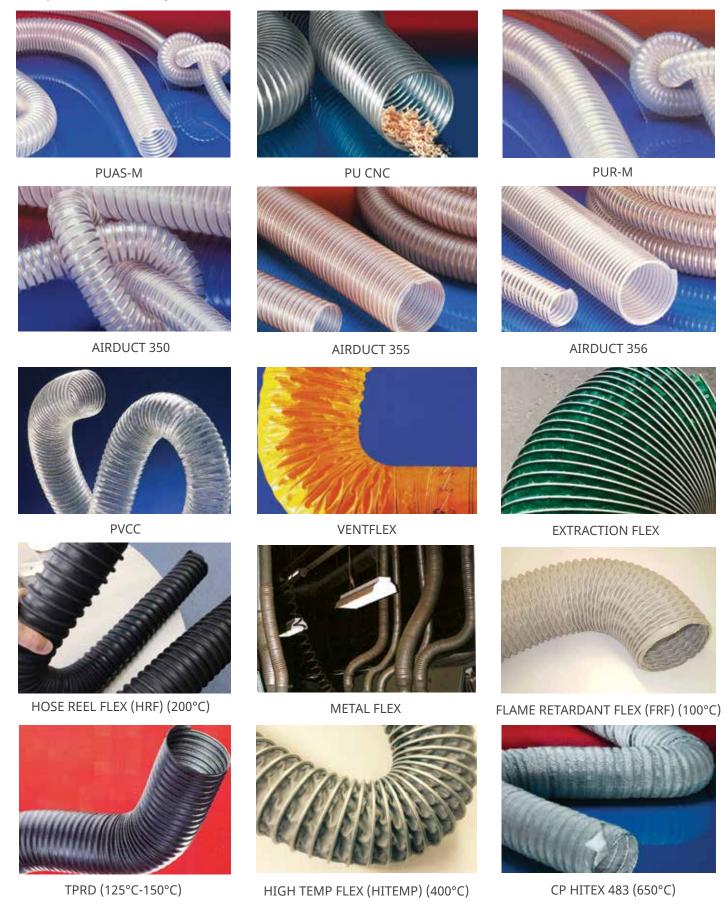
They can be manufactured in stainless steel, heavy gauge material, and in square or rectangular styles. Diverter valves can be fitted with pneumatic or electric actuators for automatic operation.





FLEXIBLE DUCTING

Ezi-Duct now offers one of the largest range of flexible ducting on the market. We carry products from the highest quality wear resistant polyurethane flexible ducting to economical priced PVC products. Most products are carried ex-stock in our three branches for immediate delivery. Sizes available ex-stock 40, 52, 63, 76, 82, 103, 127, 140, 152, 160, 180, 203, 254, 305, 356, 406. Other sizes available on special request. Please note that PUR-M, AIRDUC 356 & Metalflex are special order flex only.



Ezi-Flex Airduct 350 Heavy Duty Food Grade Transportation Flex



Construction:

- 1. Fully encapsulated steel wire helix
- 2. Extruded tape
- 3. Wall thickness approx 0.9mm
- 4. Smooth internal profile with optimized flow properties.

Material

- Wall: special premium etherpolyurethane food grade wall complies with FDA 21 CFR 177.2600 and 178.2010
- Spiral: steel wire

Applications:

Heavy duty abrasion-proof suction and transportation flex, especially suitable for:

- Transport of abrasive solids, such as powders, chips and granules
- Chemical, food and pharmaceutical industries where food grade flex is required
- · Gaseous and liquid media

Properties:

- Very high tensile strength and tear resistance
- Microbe and hydrolysis resistant
- Exception abrasion resistance
- Electrostatic discharge by grounding the spiral (according to ZH 1/200)

Temperature Range:

 Approx -40°C to +90 with short periods to +125°C

Pressure ratings available upon request

Ezi-Flex Airduct 355 Extra Heavy Duty Transportation Flex



Construction:

- 1. Fully encapsulated steel wire helix
- 2. Extruded tape
- 3. Wall thickness approx 1.5mm
- 4. Smooth internal profile with optimized flow properties

Material:

- Wall: special premium etherpolyurethane
- Spiral: steel wire

Applications:

Extra heavy duty abrasion-proof suction and transportation flex, especially suitable for:

- High flow-rates of abrasive solids, such as powders, chips and granules
- Industrial vacuum cleaners, granulated conveying systems, printing machines, blowers and compressors
- · Gaseous and liquid media

Properties:

- Very high tensile strength and tear resistance
- Exception abrasion resistance
- Electrostatic discharge by grounding the spiral (according to ZH 1/200)

Temperature Range:

 Approx -40°C to +90 with short periods to +125°C

Pressure ratings available upon request

FLEXIBLE DUCTING

Ezi-Flex Airduct 356 Super Heavy Duty Transportation Flex

Construction:

- Fully encapsulated steel wire helix
- 2. Extruded tape
- 3. Wall thickness approx 0.9mm
- 4. Smooth internal profile with optimized flow properties.

Material

 Wall: special premium polyurethane

Applications

 High throughput of extremely abrasive bulk solids, such as stones, gravelling powders, chips and granules

- Suction vehicles: gravelling, conveying, furnace cleaning.
- Explosion hazard area
- Agriculture
- Raw material conveying hose for powders, granulates, sand, quartz, gravel, shards or chips
- · Properties:
- Super heavy duty
- Very high tensile strength and tear resistance
- Extremely abrasion resistance
- Vacuum and compression resistance
- Microbe resistance



Temperature Range:

 Approx -40°C to +90 with short periods to +125°C

Pressure ratings or Food grade available upon request. Please specify when ordering.

Ezi-Flex PU-CNC

The Ezi-Flex CNC-PU 532 is a flexible ducting specifically designed for modern high speed CNC point to point machines that is very flexible and smooth bore for better airflow.

Ezi-Flex CNC-PU 532 is also hard wearing and abrasive resistant with a closer helix for added strength while remaining very flexible.

Applications

- Extraction unit, dust collection systems, filter system,
- · Oil mist extraction
- Wood dust extraction, wood chips: furniture production,
- Waw mill
- Wood dust extraction: CNC machine, CNC machining
- Center (especially for fast moving systems)
- Bellows, compensators



Ezi-Flex PUAS-M

The Ezi-Flex PUAS-M is an anti static flexible ducting that is very flexible, reasonably smooth bore and is also hard wearing and abrasive resistant.

Applications

- Flexible hose/ ducting for gases and for abrasive
- Dust, powder, fibres
- Printed circuit board drilling machine (PCB)
- Extraction unit, dust extraction system, filter system,

- Oil mist extraction
- Extraction arm
- Chemical industry: chemical vapors, vapor return
- Hose at loading arm, paint steam, spray mist
- Extraction
- Explosion hazard area
- Textile industry, fiber extraction: spinning machine,
- Knitting machine, weaving loom machine



Flame Retardant Flex

A flame-retardant flexible duct suitable for the extraction of gaseous products, welding fumes and general ventilation applications.

Ezi arm flex is manufactured from a flame retardant PVC coated polyester fabric with a spring steel helix that is extremely flexible and has good compressibility. Operating temperature range -30° C to + 100°C.

Applications include the extraction of welding fumes, kitchen exhaust ventilation and extraction of lightweight dusts when dedusting.







Flexible Hose Clamp

Our Hose Clamps are made from high quality stainless steel for strength and ease of installation. They can be pulled down and reused.



Extraction Flex

The Eziflex Extraction Flex is a light weight flexible ducting product with a tough outer helix constructed of galvanised steel. This makes the product very robust and perfect for applications where the flexible ducting is dragged across the ground. It's suitable for the extraction or delivery of air, fumes, light dusts and other applications. Eziflex Extraction Flex it is available in the following sizes 102mm, 152mm, 203mm, 254mm, 305mm, 406mm & 508mm diameter. Other sizes are on request.

High Temp

Ezi-Flex "Hi Temp Flex" is a very durable and flexible product that is suitable for the removal of high temperature fumes, smoke and gas from vehicles, generators, ovens, foundries and many other high temperature flexible ducting applications. Ezi-Flex "Hi Temp Flex" is constructed from a silicon coated fibreglass fabric with a galvanised steel outer helix. It has a temperature range from – 20° C to + 400° C.

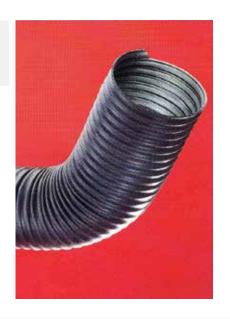


TPRD Flex

A general purpose thermoplastic rubber flexible ducting with a myriad of uses. A lightweight durable flexible ducting manufactured from a thermoplastic elastomer that has very good temperature resistance and is UV resistant and has excellent chemical resistance.

Ideal for the extraction of fumes and vapours of acids and alkalis, particularly where elevated temperatures are present. Operating temperature range -40 $^{\circ}$ C to +125 $^{\circ}$ C, with short bursts to +150 $^{\circ}$ C.

Applications include ozone removal in printing, chemical fume extraction, agricultural uses and steam removal.



Ventflex



Ventflex is constructed with a yellow polyethylene woven fabric. As the name "Flex" indicates, this product has a wire spinal helix which provides flexibility and

avoids kinking. The joining mechanism is the skirt connecting method consisting of eyelets and a sleeve.

PVCC



PVCC is an ideal product for use in light to general dust ad fume extraction applications. It is constructed from a tough PVC material with a spring steel

helix. Being manufactured from clear PVC, it allows operators to monitor a blockage of material. PVCC is available in 10m lengths. Temp. range 0°C to 50°C

Hose Reel Flex (HRF)



Ezi-Duct HRF (Hose Reel Flex EDPM) is designed as an exhaust gas hose particularly applied for the suction of engine exhaust gas on vehicle exhaust hose reels. It can also be used for slotted floor channels & for above and below

floor suction extraction.

The Hose Reel Flex EDPM is crush recoverable and has a temperature range of -40°C to 200°C. It's also very flexible and does not have a memory.

Applications:

For use on Vehicle Exhaust Hose Reel, removal of vehicle exhaust, hot gas, vapours, smoke, dust, powders, fibres

Working Temperature Range:

-40°C to 200°C Slightly higher when correctly applied with exhaust gas funnels and sufficient fresh air supply 50% approx.

Construction Material:

EPDM + polyamide helix with a EPDM coated fabric.

The wall thickness 0.80 mm approx.

Features:

Highly flexible, crush recoverable, good resistance to heat, tight bend radius. Fabric reinforced, no memory, lightweight, gas-tight and liquid-tight

Diameters:

Available from 75mm, 102mm, 152mm diameter (special sizes made on request).



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